POINT I/O Family

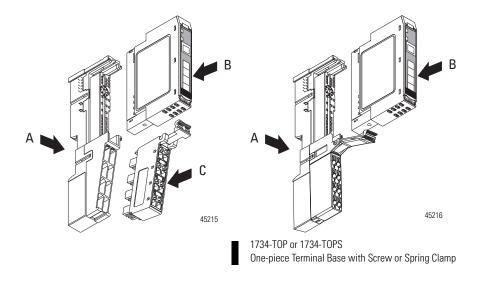
Overview



The POINT I/O family has modular I/O modules that are ideal for applications where flexibility and low-cost of ownership are key for successful control system design and operation. As a key element in the Rockwell Automation Integrated Architecture, its comprehensive diagnostics and configurable features allow the product to be easily applied to any automation system and reduce engineering costs through standardization. It can be used in remote device panels, local control panels, and can be accessed from many locations including the Internet. This product has just-what-you-need granularity in 1 to 8 points to reduce system cost and size.

Available features include Channel Level Diagnostics for quick troubleshooting, multiple termination options and flexibility to save money, cabinet space and commissioning/troubleshooting time, the ability to mix/match Safety I/O on the same bus, and available DeviceLogix for local control, fast response time. Self-Configuring modules are also available to reduce/simplify your design and your inventory.

The POINT I/O System



The base (A) mounts onto the DIN rail and provides the backplane. The POINT I/O module (B) snaps into the base. The removable terminal block (C) also snaps into the base and provides the wiring and terminations for field-side connections, as well as system power for the backplane.

POINT I/O has 4 major components:

- I/O modules provide the field interface and system-interface circuitry
- Communication interface modules provide the network-interface circuitry
- Terminal base units provide the wiring and signal termination for field-side connections and system power for the backplane
- Power distribution modules provide the expandability of the POINT I/O system and the flexibility to mix a variety of signal types

1734 POINT I/O modules offer 1 to 8 points per module. The I/O modules are interfaced to a network through a communication interface, which includes a built-in power supply that converts incoming 24V DC power to 5V DC backplane power. Each type of communication interface (Network Adaptor) supports a maximum of 13 to 17 I/O modules, with a maximum of 10 A field power. The I/O modules receive power from the power supply through the backplane. With an external power supply, you can expand a POINT I/O assembly up to a maximum of 63 I/O modules or 504 channels.

1734D Series POINTBlock I/O provides a DeviceNet communication interface with up to 16 integrated I/O points in a single module. You can add up to 13 POINT I/O modules to a POINTBlock I/O assembly, for a maximum of 120 channels per assembly.

POINT I/O Features

Adapters	ControlNet
, idaptoro	DeviceNet
	• EtherNet I/P
	• Profibus
I/O Types	• Digital
i/O Types	• Analog
	• AC/DC
	Thermocouple RTD
Madula Danaito	• Specialty
Module Density	18 points
Specialty Modules	• Encoder
	• 1 MHz Counter In
	Counter In with Outputs
	• Serial RS232
	• RS485
	• RS422
	Channel Isolated Thermocouple
	• RTD
	Serial Synchronous Interface (SSI)
	Address Reserve
Module Features	Channel-level diagnostics (LED indicator and electronic)
	Channel-level alarm and annunciation (electronic)
	Channel-level open-wire detection with electronic feedback
	Channel-level short-circuit detection with electronic feedback
	Parameter-level explicit messaging
	Removal and insertion under power (RIUP)
	Horizontal or vertical mounting without derating
	Automatic Device Replacement
	Add-On-Profiles in RSLogix 5000
Network	DeviceNet (including SubNet connectivity)
Connectivity	ControlNet (Logix controller only)
	EtherNet/IP (Logix controller only)
	PROFIBUS DP
	OPC/DDE Data Monitoring"
Environmental Style	Class I, Division 2/Zone 2, Marine Certification, European ATEX Zone 2 3G
Modules per Node, max	Up to 63

Specify a POINT I/O System Follow these steps as you specify your POINT I/O system:

	Step	Remember to select
√	Select a communication interface Choose the interface module for your operating system.	the appropriate interface module a communication interface that meets the power requirements of your system
√	2 Select I/O devices based on field devices • location of the device • number of points needed • appropriate catalog number • number of points available per module • number of modules	I/O modules - some have diagnostic features, electronic fusing, isolated inputs/outputs, and unique configurable features
✓	3 Select a wiring base assembly Choose the appropriate wiring base assembly	the appropriate wiring base assembly: Single piece screw, single piece spring, or RTB (Removable Terminal Base)
✓	4 Select optional power components Choose optional components to extend backplane power or change the field power distribution source.	 additional power components as necessary adequate power capacity to meet I/O module backplane current requirements
√	5 Determine mounting requirements Determine needed dimensions based on the communication interface chosen.	the appropriate number of DIN rails based on the number of modules and the physical locations of those modules horizontal or vertical mounting with no thermal derating

Select POINT I/O Modules

Step 2 - Select:

• I/O modules - some modules have diagnostic features, electronic fusing, or individually isolated inputs/outputs

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Select POINT I/O Modules

The POINT I/O family provides a wide range of input and output modules to span many applications, from high-speed digital to process control. POINT I/O modules support producer/consumer technology, which allows input information and output status to be shared among multiple Logix controllers.



Each POINT I/O module mounts adjacent to the network adapter or another I/O module and removable terminal block (RTB) to connect all field-side wiring. The RTBs are part of the terminal base assembly. They are not included with the I/O modules and must be ordered separately.

The POINT family of I/O modules includes:

- 1734 digital I/O modules.
- 1734 analog I/O modules.
- 1734 specialty I/O modules.
- 1734 wiring systems.
- 1734 network communication adapters.
- 1734 POINT Guard I/O modules.

Digital I/O Modules

Choose digital I/O modules when you need:

- a wide variety of voltage interface capabilities
- isolated and non-isolated module types
- point-level output fault states
- · choice of direct-connect or rack-optimized communications
- field-side diagnostics (on select modules)

Most output modules have built-in surge suppression to reduce the effects of high-voltage transients. However, we recommend that you use an additional suppression device if an output is being used to control inductive devices, such as:

- relays
- motor starters
- solenoids
- motors

Additional suppression is especially important if your inductive device is in series with or parallel to hard contacts, such as push buttons or selector switches.

Digital AC Input Modules

1734 Digital AC Input Modules Technical Specifications

	1734-IA2	1734-IA4	1734-IM2	1734-IM4		
Number of inputs	2 (1 group of 2)	2 (1 group of 4)	2 (1 group of 2)	2 (1 group of 4)		
Voltage, on-state input, nom	120V AC	•	220V AC	,		
Voltage, on-state input, min	65V AC		159V AC			
Voltage, on-state input, max	132V AC		264V AC			
Input delay time, on to off	20 ms hardware filte	er plus 065 ms digital fi	Iter programmable in incr	ements of 1 ms ⁽¹⁾		
Current, on-state input, min	4.0 mA @ 65V AC, 6	0 Hz	6.2 mA @ 159V AC, 60 Hz			
Input impedance, nom	10.6 kΩ		22.3 kΩ			
Current, off-state input, max	2.7 mA @ 43V AC		2.9 mA			
POINTBus current	75 mA @ 5V DC	75 mA @ 5V DC				
Power dissipation, max	0.1 W @ 132V AC					
Thermal dissipation, max	3.4 BTU @ 132V AC					
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS					

 $^{^{(1)}}$ Input ON-to-OFF delay time is the time from a valid input signal to recognition by the module.

Digital AC Output Modules

1734 Digital AC Output Modules Technical Specifications

	1734-0A2	1734-0A4			
Number of outputs	2	4			
Voltage, on-state output, nom	120V AC; 220V AC				
Voltage, on-state output, min	74V AC				
Voltage, on-state output, max	264V AC				
Output current rating	1.5 A (2 channels @ 0.75 A each)	2.0 A (750 mA per output, 2.0 A max per module)			
POINTBus current	75 mA @ 5V DC	·			
Power dissipation, max	2 W @ 264V AC	3.5 W @ 264V AC			
Thermal dissipation, max	6.8 BTU @ 264V AC	11.69 BTU @ 264V AC			
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or 173	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS			

Digital DC Input Modules

1734 Digital DC Input Modules Technical Specifications

	1734-IB2	1734-IB4	1734-IB4D	1734-IB8	1734-IV2	1734-IV4	1734-IV8	
	Sinking Inpu	ıt Modules	1	1	Sourcing Input Modules			
Number of inputs	2	4	4	8	2	4	8	
Diagnostics	_	_	Yes	_	_	_	_	
Voltage, on-state input, nom	24V DC							
Voltage, on-state input, min	10V DC							
Voltage, on-state input, max	28.8V DC	28.8V DC						
Input delay time, on to off	0.5 ms hardw	0.5 ms hardware + (065 ms selectable) ⁽¹⁾						
Current, on-state input, min	2 mA							
Current, on-state input, max	5 mA							
Current, off-state input, max	1.5 mA							
POINTBus current (mA)	75 mA max @	9 5V DC	50 mA max @ 5V DC	75 mA max @	9 5V DC			
Power dissipation, max	0.7 W @ 28.8V DC	1.0 W @ 28.8V DC	0.6 W max @ 28.8V DC	1.6 W @ 28.8V DC	0.7 W @ 28.8V DC	1.0 W @ 28.8V DC	1.6 W @ 28.8V DC	
Thermal dissipation, max	2.4 BTU/hr @ 28.8V DC	3.4 BTU/hr @ 28.8V DC	1.9 BTU/hr @ 28.8V DC	5.5 BTU/hr @ 28.8V DC	2.4 BTU/hr @ 28.8V DC	3.4 BTU/hr @ 28.8V DC	5.5 BTU/hr @ 28.8V DC	
Terminal base unit	1734-TB, 173	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS						

 $^{^{(1)}}$ Input ON-to-OFF delay time is the time from a valid input signal to recognition by the module.

Digital DC Output Modules

1734 Digital DC Output Modules Technical Specifications

	1734- 0B2 ⁽¹⁾	1734- 0B2E	1734- 0B2EP	1734- 0B4 ⁽¹⁾	1734- 0B4E	1734- OB8 ⁽¹⁾	1734- OB8E	1734- 0V2E	1734- 0V4E	1734- OV8E
	Sourcing	g Output Mo	odules	•	•	•		Sinking	Output Mo	dules
Number of outputs	2			4	4	8		2	4	8
Diagnostics	_	Yes	Yes	_	Yes	_	Yes	Yes	Yes	Yes
Electronically protected	Yes		,	•	-		•	•	•	
Voltage, on-state output, nom	24V DC									
Voltage, on-state output, min	10V DC									

1734 Digital DC Output Modules Technical Specifications

	1734- OB2 ⁽¹⁾	1734- 0B2E	1734- 0B2EP	1734- OB4 ⁽¹⁾	1734- 0B4E	1734- OB8 ⁽¹⁾	1734- 0B8E	1734- 0V2E	1734- 0V4E	1734- OV8E
Voltage, on-state output, max	28.8V DC									
Output current rating, max	2.0 A per n 1.0 A per c		4.0 A per module, 2.0 A per channel	3.0 A per n	3.0 A per module, 1.0 A per channel			2.0 A max per module, 1.0 A per output	3.0 A per module, 1.0 A per output	3.0 A per module, 1.0 A per channel
POINTBus current (mA)	75									
Power dissipation, max	0.8 W @ 2	8.8V DC	3.4 W @ 28.8V DC	1.2 W @ 2	8.8V DC	2.0 W @ 2	8.8V DC	0.8 W max @ 28.8V DC	1.2 W max @ 28.8V DC	2.0 W max @ 28.8V DC
Thermal dissipation, max	2.7 BTU/hr DC	@ 28.8V	11.6 BTU/hr@ 28.8V DC	4.1 BTU/hr DC	@ 28.8V	6.8 BTU/hr DC	@ 28.8V	2.7 BTU/hr@ 28.8V DC	4.1 BTU/hr @ 28.8V DC	6.8 BTU/hr@ 28.8V DC
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS									

⁽¹⁾ Non-diagnostic, standard output modules.

Digital Contact Modules

1734 Digital Contact Modules Technical Specifications

	1734-0W2	1734-0W4	1734-0X2		
Number of outputs	2 N.O. relays	4 N.O. relays	2 Form C (N.O./N.C.) relays, isolated		
Output delay time, on to off, max	26 ms ⁽¹⁾		10 ms ⁽¹⁾		
Contact resistance, initial	$30~\text{m}\Omega$				
Leakage current, off-state output, max	1.2 mA and bleed resis	tor through snubber circuit @ 240V AC	1.2 mA and bleed resistor through snubber circuit @ 240V AC		
POINTBus current (mA)	80		100		
Power dissipation, max	0.5 W				
Thermal dissipation, max	1.7 BTU/hr				
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS				

⁽¹⁾ Time from valid output off signal to relay deenergization by module.

Digital POINTBlock AC/DC DeviceNet Adapters

1734 Digital POINTBlock AC/DC DeviceNet Adapters

	1734D-IA16 1734D-IA16S	1734D-IA8XOA8 1734D-IA8XOA8S	1734D-IA8XOW8 1734D-IA8XOW8S	1734D-IB16 1734D-IB16S	1734D-IB8X0B8E 1734D-IB8X0B8ES	1734D-IB8XOW8 1734D-IB8XOW8S	
Number of inputs	16	8	8	16	8	8	
Number of outputs	_	8	8	_	8	8	
Voltage, on-state input, nom	120V AC			24V DC			
Input delay time, on to off	20.0 ms hardw	are + (065 ms selec	table)	0.5 ms hardware + (065 ms selectable)			
Current, on-state input, min	5.0 mA			2.5 mA			
Current, on-state output, min	_	10 mA per output	10 mA per output	_	_	10 mA per output	
POINTBus current (mA)	1000						
Power dissipation, max	2.0 W @ 24V DC						
Thermal dissipation, max	9.5 BTU/hr max @ 28.8V DC						

Digital I/O Modules Environmental Specifications

1734 Digital I/O Modules Environmental Specifications

Attribute	Value
Operating temperature	-2055 °C (-4131 °F)
Nonoperating temperature	-4085 °C (-40185 °F)
Relative humidity	595% noncondensing
Operating shock	30 g
Nonoperating shock	50 g
Vibration	5 g at 10500 Hz
Enclosure type rating	None (open-style)
Mounting type	DIN-rail
Certifications (when product is marked)	CE, C-Tick, c-UL-us

Self Configurable Modules

1734 DC Configurable Input/Output Modules Technical Specifications

	1734-8CFG	1734-8CFGDLX (with DeviceLogix		
Number of inputs/iutputs	8	8		
Voltage, on-state input, nom				
Voltage, on-state input, min	11V AC			
Voltage, on-state input, max				
Current, on-state input, min	2.0 mA			
Current, on-state input, max	5.0 mA			
Input filter	Each input independently settable in 1 ms intervals (truncated to 1 ms resolution). Default value is 1000 ms.			
Voltage, on-state output, nom	24V DC			
Voltage, on-state output, min	10V DC			
Voltage, on-state output, max	28.8V DC			
POINTBus current	100 mA @ 5V DC			
Power dissipation, max	2.6 W @ 28.8V DC			
Thermal dissipation, max	8.9 BTU/hr @ 28.8V D	C		
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS			

Self Configurable Modules Environmental Specifications

1734 DC Configurable Input/Output Modules Environmental Specifications

Attribute	Value
Operating temperature	-2055 °C (-4131 °F)
Nonoperating temperature	-4085 °C (-40185 °F)
Relative humidity	595% noncondensing
Operating shock	30 g
Nonoperating shock	50 g
Vibration	5 g at 10500 Hz
Enclosure type rating	None (open-style)
Mounting type	DIN-rail
Certifications (when product is marked)	CE, C-Tick

Analog and Temperature I/O Modules

The POINT I/O analog and temperature I/O modules support: on-board, channel-level data alarming (four set-points per channel); scaling to engineering units; channel-level diagnostics (electronic bits and LED indicators); and integer format.

Analog and temperature input modules support the following configurable parameters and diagnostics:

- open-wire detection with LED and electronic reporting
- four-alarm and annunciation set-points: low alarm; high alarm; low/low alarm; high/high alarm calibration mode detection and electronic reporting
- under-range detection and electronic reporting
- over-range detection and electronic reporting
- channel signal range and on-board scaling (scaling to any 16-bit integer under-/over-range alarms)
- filter type (notch for A/D, or first-order low-pass digital filter)
- temperature scale (Celcius, Fahrenheit, Kelvin, Rankine, or custom)
- channel update rate (step response plus 0...10,000 ms filter setting)

Choose analog or temperature I/O modules when you need:

- On-board scaling eliminates the need to scale the data in the controller, preserving controller processing time and power for more important tasks, such as I/O control, communications, or other user-driven functions.
- Over- and under-range detections and indications eliminate the need to test values in the control program, saving valuable processing power of the controller.
- Ability to individually configure each channel of the output module to hold its last value or assume a user-defined value on a fault condition.
- Ability to individually enable and disable channels improves module performance.
- Selectable input filters lets you select from several different filter frequencies for each channel that best meets the performance needs of your application based on environmental limitations
- Selectable response to broken input sensor feature provides feedback to the controller that a field device is not connected or operating properly. This lets you specify corrective action based on the bit or channel condition.
- The modules share a high accuracy rating of $\pm 0.1\%$ of full-scale accuracy at 25 °C (77 °F).

Analog Input Modules

1734 Analog Input Modules Technical Specifications

	1734-IE2C	1734-IE2V	1734-IE4C	1734-IE8C
Number of inputs	2		4	8
Input signal range	420 mA 020 mA	010V ±10V	420 mA 020 mA	420 mA 020 mA
Input resolution	16 bits - over 21 mA 0.32 μA/cnt	15 bits plus sign 320 μV/cnt in unipolar or bipolar mode	16 bits - 021 mA 0.32 μA/cnt	
Data format	Signed integer			
Accuracy	Current Input: 0.1% Full Scale @ 25 °C ⁽¹⁾	Voltage Input: 0.1% Full Scale @ 25 °C ⁽¹⁾	Current Input: 0.1% Full S	Scale @ 25 °C ⁽¹⁾
Accuracy drift w/temp.	Current Input: 30 ppm/°C	5 ppm/°C	30 ppm/°C	
Step response, per channel	70 ms @ Notch = 60 Hz (de 80 ms @ Notch = 50 Hz 16 ms @ Notch = 250 Hz 8 ms @ Notch = 500 Hz	efault)	50 ms @ Notch = 60 Hz (cm of the first section of t	J z
Input conversion type	Delta Sigma		Sigma Delta	
POINTBus current	75 mA @ 5V DC			
Power dissipation, max	0.6 W @ 28.8V DC	0.75 W @ 28.8V DC	0.6 W @ 28.8V DC	
Thermal dissipation, max	2.0 BTU/hr @ 28.8V DC	2.5 BTU/hr @ 28.8V DC	2.0 BTU/hr @ 28.8V DC	
Keyswitch position	3			
Terminal base unit	1734-TB, 1734-TBS, 1734-	TOP, or 1734-TOPS		

 $^{^{(1)}}$ Includes offset, gain, non-linearity and repeatability error terms.

Temperature Input Modules

POINT I/O temperature modules can detect and communicate these electronic conditions:

Over-range alarm	 The channel over-range alarm is set if the input is greater than the maximum temperature (thermocouple or RTD range dependent), millivolt (+75V) or resistance (600 Ω) range value, or above the maximum range of the thermocouple or RTD.
	 The cold-junction compensator has its own over-range alarm. If the CJC temperature goes above 70 °C (158 °F), the over-range alarm is set.
Under-range alarm	 The channel under-range alarm is set if the input is less than the minimum temperature (thermocouple or RTD range dependent), millivolt (-75 mV) or resistance (10 Ω) range value, or below the minimum range of the thermocouple or RTD.
	 The cold-junction compensator has its own under-range alarm. If the CJC temperature goes below 0 °C (32 °F), the under-range alarm is set.
Level alarm (low-low, low, high, high-high)	When the channel input goes below a low alarm or above a high alarm, a bit is set in the data table. All alarm status bits can be read individually or by reading the channel status byte (bits 25 for channel 0; bits 1013 for channel 1).
	Each channel alarm can be configured individually.
Open-wire alarm	The module has the ability to check for a broken or detached wire. In any mode, if a broken/detached lead is detected, the data value is forced to maximum and the over-range alarm is set. Once the alarm is issued, it remains active as long as the input signal is faulted.

Cold-junction Compensation (1734-IT2I only)

When using thermocouples, cold-junction compensation is required at the termination of the thermocouple wire. Cold-junction can be accomplished in three ways:

- Enter an estimated temperature
- Use a 1734-TBCJC mounting base (recommended)
- Use external cold-junction compensators

Entering an estimated temperature is the least accurate way for cold-junction compensation. Using external compensators is the most expensive way, while using the 1734-TBCJC provides the easiest and most accurate method.

An open cold-junction compensator causes the input point to the maximum temperature value for the selected input type. This causes an alarm to be set. Once the alarm is issued, it remains active as long as the input signal is faulted (above maximum).

Set the cold-junction enable bit on the 1734-IT2I module to enable or disable the cold-junction linearization. If enabled, the proper cold-junction compensation value is applied to the selected thermocouple. If disabled, the data (CJ temperature) is still available but is not applied to the input. If the 1734-TBCJC is not available, this parameter should be set to disabled. A cold-junction value can be added using the cold-junction offset parameter.

Noise Filtering (1734-IR2)

You can select the type and amount of noise filtering on each individual channel.

- Notch filter of analog to digital converter
- First-order, low-pass digital filter

Choose the filter that provides you with the update and step response that most closely matches your system requirements.

1734 Analog Temperature Input Modules Technical Specifications

	1734-IR2	1734-IR2E	1734-IT2I
Number of inputs	2 RTD	2 high resolution RTD	2 thermocouple
Input signal range	0600 Ω	0220 Ω	±75 mV
Input resolution	16 bits 9.5 mΩ/cnt 0.03 °C/cnt (pt 385 @ 25 °C)	16 bits 2.4 mΩ/cnt 0.006 °C/cnt (Pt385 @ 25 °C)	15 bits + sign 2.5 mV/cnt ⁽¹⁾
Data format	Signed integer		
Thermocouple resolution			Type B, 301820 °C (863308 °F) 3 counts/°C Type C, 02315 °C (324199 °F) 6 counts/°C Type E, -2701000 °C (-4541832 °F) 24 counts/°C Type J, -2101200 °C (-4542192 °F) 21 counts/°C Type K, -2701372 °C (-4542502 °F) 13 counts/°C Type N, -2701300 °C (-4542373 °F) 11 counts/°C Type R, -501768.1 °C (-583214 °F) 4 counts/°C Type S, -501768.1 °C (-583214 °F) 4 counts/°C Type T, -270400 °C (-454752 °F) 15 counts/°C
Cold junction compensation			Included in 1734-RTBCJC Remote Termination Block
Cold junction compensation range	_		070 °C

1734 Analog Temperature Input Modules Technical Specifications

	1734-IR2	1734-IR2E	1734-IT2I
Accuracy	Current Input: 0.1% Full Scale @ 25 °C Voltage Input: 0.1% Full Scale @ 25 °C		
Input update rate, per module	20 ms @ Notch = 50 Hz 17 ms @ Notch = 60 Hz (default) 10 ms @ Notch = 100 Hz 8 ms @ Notch = 120 Hz 5 ms @ Notch = 200 Hz 4 ms @ Notch = 240 Hz 3 ms @ Notch = 300 Hz 3 ms @ Notch = 400 Hz 2 ms @ Notch = 480 Hz		
Step response, per channel	60 ms @ Notch = 50 Hz 50 ms @ Notch = 60 Hz 30 ms @ Notch = 100 Hz 25 ms @ Notch = 120 Hz 15 ms @ Notch = 200 Hz 13 ms @ Notch = 240 Hz 10 ms @ Notch = 300 Hz 8 ms @ Notch = 400 Hz 6 ms @ Notch = 480 Hz		
Input impedance	_		100 kΩ
Input resistance	_		1 ΜΩ
Input conversion type	Delta Sigma		
Common mode rejection ratio	120 dB		
Normal mode rejection ratio	-100 dB, -3 dB Notch filter: 13.1 Hz @ Notch = 50 Hz 15.7 Hz @ Notch = 60 Hz 26.2 Hz @ Notch = 100 Hz 31.4 Hz @ Notch = 120 Hz 52.4 Hz @ Notch = 200 Hz 62.9 Hz @ Notch = 240 Hz 78.6 Hz @ Notch = 300 Hz 104.8 Hz @ Notch = 400 Hz 125.7 Hz @ Notch = 380 Hz		-60 dB, -3 dB Notch filter: 13.1 Hz @ Notch = 50 Hz 15.7 Hz @ Notch = 60 Hz 26.2 Hz @ Notch = 100 Hz 31.4 Hz @ Notch = 120 Hz 52.4 Hz @ Notch = 200 Hz 62.9 Hz @ Notch = 240 Hz 78.6 Hz @ Notch = 300 Hz 104.8 Hz @ Notch = 400 Hz 125.7 Hz @ Notch = 380 Hz
Overvoltage protection, inputs	No input protection Input not overvoltage prof		Input not overvoltage protected
Input calibration	Factory calibrated		•
POINTBus current	220 mA @ 5V DC		175 mA @ 5V DC
Power dissipation, max	1.0 W		
Thermal dissipation, max	3.3 BTU/hr		
Isolation voltage	50V (continuous), Basic Insula Type tested at 2200V DC for 6		
External DC supply voltage, nom	24V DC		_
External DC supply voltage range	1028.8V DC		_

1734 Analog Temperature Input Modules Technical Specifications

	1734-IR2	1734-IR2E	1734-IT2I
External DC supply current, nom	15 mA @ 24V DC		_
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS		1734-TBCJC
Keyswitch position	6		

 $[\]ensuremath{^{(1)}}$ $\ensuremath{^{(1)}}$ Includes offset, gain, non-linearity and repeatability error terms.

Analog Output Modules

1734 Analog Output Modules Technical Specifications

	1734-0E2C	1734-0E2V	1734-0E4C
Number of outputs	2	2	
Output signal range	420 mA 020 mA	010V ±10V	420 mA 020 mA
Output resolution	13 bits - over 021 mA 2.5 μA/cnt	14 bits (13 plus sign) 1.28 mV/cnt in unipolar or bipolar mode	16 bits - over 021 mA 2.5 μA/cnt
Data format	Signed integer		
Accuracy	Current output: 0.1% Full Scale @ 25 °C ⁽¹⁾	Voltage output: 0.1% Full Scale @ 25 °C ⁽¹⁾	Current output: 0.1% Full Scale @ 25 °C ⁽¹⁾
Accuracy drift w/temp.	Current output: 30 ppm/°C	Voltage output: 5 ppm/ °C	Current output: <50 ppm/°C
Step response to 63% of FS, output	Current output: 24 µs	Voltage output: 20 μs	Current output: 40 μs
Output conversion rate	16 μs	20 μs	1 μs
POINTBus current	75 mA @ 5V DC		-
Power dissipation, max	750 Ω load on each output - 1.23W 0 Ω load on each output - 1.83W	1.0W	750 Ω load on each output - 1.86W 0 Ω load on each channel - 2.15W
Thermal dissipation, max	750 Ω load on each output - 4.19 BTU/hr 0 Ω load on each output - 6.24 BTU/hr	3.4 BTU/hr	750 Ωload on each output - 6.34 BTU/hr 0 Ωload on each channel 7.33 BTU/hr
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS	
Keyswitch position	4	4	

 $^{^{(1)}}$ Includes offset, gain, non-linearity and repeatability error terms.

Analog and Temperature I/O Modules Environmental Specifications

1734 Analog and Temperature I/O Modules Environmental Specifications

Attribute	Value
Operating temperature	-2055 °C (-4131 °F)
Nonoperating temperature	-4085 °C (-40185 °F)
Relative humidity	595% noncondensing
Operating shock	30 g
Nonoperating shock	50 g
Vibration	5 g @ 10500 Hz
Enclosure type rating	None (open-style)
Mounting type	DIN Rail
Certifications (when product is marked)	c-UL-us, CE, C-Tick, Ex

Specialty I/O Modules

1734-232ASC and 1734-485ASC Serial Interface Modules

The 1734-232ASC and 1734-485ASC serial interface modules offer a serial-link communication interface solution for peripheral products with RS-232 (use the 1734-232ASC), RS-485, and RS-422 ports (use the 1734-485ASC). These modules allow a device with serial-interface output (for example, bar code readers) to communicate up to 128 bytes of ASCII data onto any network supported by the POINT I/O system. Each module is a single-channel, full-duplex interface and is rated for up to 38.4 Kbps. LED indicators on the modules offer diagnostics for the module, POINTBus backplane, and transmit/receive status indication.

1734 Serial Interface Modules Technical Specifications

	1734-232ASC, 1734-485ASC
Number of serial channels	1
POINTBus current (mA)	75
Power dissipation	0.75 W @ 28.8V DC
Thermal dissipation	2.5 BTU/hr max @ 28.8V DC
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS
Keyswitch position	2 (specialty)
Serial port parameters	
Serial character framing	7N2, 7E1, 7O1, 8N1, 8N2, 8E1, 8O1, 7E2, 7O2
Serial port comm speed	9600 bps, 1200 bps, 2400 bps, 4800 bps, 19.2 kbps, 38.4 kbps

1734 Serial Interface Modules Technical Specifications

	1734-232ASC, 1734-485ASC	
Serial port receive from ASCII device		
Number of receive chars, max	1128	
ReceiverRecord start mode	No, exclude, include start delimiter	
Receive start delimiter	ASCII character	
Receive record end mode	No, exclude, include end delimiter	
Receive end delimiter	ASCII character	
Send (produce) on DeviceNet to Master		
Receive string data type	Array, short_string, string	
Pad mode	Pad mode disabled, enabled	
Pad character	ASCII character	
Receive swap mode	Disabled, 16-bit, 24-bit, 32-bit swap	
DeviceNet handshake mode	Master/slave handshake, produce immediate	
Produce assembly size	4132	
Serial data size	0128 bytes	
Receive transaction ID	0255	
Serial port transmit to ASCII device		
Number of transmit chars, max	1128	
Transmit end delimiter mode	No, exclude, include end delimiter	
Transmit end delimiter character	ASCII character	
Consume on DeviceNet from Master		
Consume string data type	Array, short_string, string	
Transmit swap mode	Disabled, 16-bit, 24-bit, 32-bit swap	
DeviceNet record header mode	Transmit handshake/immediate	
Consume assembly size	4132	
Serial port transmit/explicit messages from	n configuration tool	
Transmit serial data string size	0128 bytes	
Transmitted serial data length	0128 bytes	
Transmit transaction ID	0255	
Status	TX FIFO overflow, RX FIFO overflow, RX parity error, handshake error, new data flag	

1734-SSI Synchronous Serial Interface Module with Absolute Encoder

The 1734-SSI module collects serial data from industrial absolute-position encoding sensors that use standard SSI protocol. The SSI module is inserted

into a POINT I/O terminal base that provides common power, communications, and wiring connections for the SSI sensors.

1734-SSI Module Technical Specifications

	1734-SSI
Number of SSI channels	1
POINTBus current	110 mA
Power dissipation, max	0.94 W
Thermal dissipation, max	_
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS
Keyswitch position	2
Isolation voltage	50V (continuous), Basic Insulation Type Type tested at 1250V AC for 60 s, field side to system
External DC supply voltage, nom	1028.8V DC
Encoder type	Any absolute encoder supporting standard SSI protocol including linear, rotary, and optical distance measuring devices
SSI data rate	125 kHz, 250 kHz, 500 kHz, 1 MHz, 2 MHz (software selectable)
SSI bits per word	231 (software selectable)
SSI word length	4 bytes (32 bits)
SSI word delay time	16 μs…64 ms (software selectable) ⁽¹⁾
SSI features	Gray or binary code capable with gray to binary conversion, increasing or decreasing SSI count indication, 2 SSI word comparator values, SSI word latching with I1 input
SSI cable type	UL CM/AWM 2464/CSA Type CMG FT4 or similar cable utilizing shielded twisted pairs for D± and C± connections. See sensor manufacturer for actual cable required for the SSI sensor under use. I1 input can be wired separate from SSI cable.
SSI cable length	Depends on desired SSI data rate: 125 kHz320 m(1050 ft) 250 kHz160 m (525 ft) 500 kHz60 m (195 ft) 1 MHz20 m (65 ft) 2 MHz8 m (25 ft)
SSI sensor power (at V+/- terminals)	1028.8V DC common with field power voltage, 0.75A DC maximum with short circuit protection
SSI clock drive current, max (out of C+/- terminals)	750 mA
Input I1 category/type	Similar to IEC Type 3, sourcing
Voltage, on-state input, min	OV DC
Voltage, on-state input, max	Field Power Supply Voltage minus 10V

1734-SSI Module	Technical S	pecifications
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	1734-SSI
Current, on-state input, min	2 mA
Current, on-state input, nom	4 mA (Field Power Supply Voltage = 24V DC)
Current, on-state input, max	5 mA
Voltage, off-state input, min	Field Power Supply Voltage minus 5V
Voltage, off-state input, max	Equal to Field Power Supply Voltage
Current, off-state input, max	1.2 mA
Input impedance, nom	3.6 kΩ
Input impedance, max	4.7 kΩ
Input filter time, nom	0.5 ms
Field power supply voltage range	1028.8V DC

⁽¹⁾ Time between successive SSI words (Tp). Also called Dwell Time.

1734-ARM Address Reserve Module

The 1734-ARM address reserve module reserves address and slot numbers to maintain the numbering schemes of purchased I/O module sets. Non-parameterized, signal modules' structure and address location are retained when replaced with a signal module. The 1734-ARM has no module configuration and does not communicate I/O data.

1734-ARM Module Technical Specifications

	1734-ARM
POINTBus current (mA)	75
Power dissipation, max	0.375 W @ 5V DC
Thermal dissipation, max	1.3 BTU/hr @ 5V DC
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS
Keyswitch position	Use the keyswitch position of the removed module

1734-CTM Common Terminal and 1734-VTM Voltage Terminal Modules

The POINT I/O Common Terminal Module (1734-CTM) and Voltage Terminal Module (1734-VTM) provide expansion of the termination capability of POINT I/O. Install the Common and Voltage Terminal Modules on a 1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS terminal base assembly to

provide support for higher density (8 channel) POINT I/O modules and management of wiring of field devices to the POINT I/O solution.

1734 Terminal Modules Technical Specifications

	1734-CTM	1734-VTM
POINTBus current (mA)	_	
Power dissipation	_	
Thermal dissipation	_	
Terminal base unit	1734-TB, 1734-TBS, 1734-	TOP, or 1734-TOPS
Keyswitch position	5	
Isolation voltage	250V (continuous), Basic Insulation Type Type tested at 1600V DC for 60 s, field-side to system	
Field power supply voltage range	1028.8V DC, 120/240V AC	
Field power supply current, max	2 A per point, 4 A module	
Terminal base screw torque	Determined by installed te	rminal block
Field wiring terminations	0 - Common 1 - Common 2 - Common 3 - Common 4 - Common 5 - Common 6 - Common 7 - Common	0 - Voltage out 1 - Voltage out 2 - Voltage out 3 - Voltage out 4 - Voltage out 5 - Voltage out 6 - Voltage out 7 - Voltage out

Specialty I/O Modules Environmental Specifications

1734 Specialty I/O Modules Environmental Specifications

Attribute	Value
Operating temperature	-2055°C (-4131°F)
Nonoperating Temperature	-4085°C (-40185°F)
Relative humidity	595% noncondensing
Operating shock	30 g
Nonoperating shock	50 g
Vibration	5 g @ 10500 Hz
Enclosure type rating	None (open-style)
Mounting type	_
Certifications (when product is marked)	c-UL-us

Counter Modules

The POINT I/O counter modules serve as signal conditioners and function blocks (that is, counters) between the customer process signals on the mounting base, and the POINTBus backplane containing the command information. The three main functional blocks are the customer digital I/O interface, the counter ASIC, and the microprocessor.

The counter modules accept feedback from:

- Encoders (either single-ended or differential)
- · Pulse generators
- · Mechanical limit switches
- Frequencies up to 1 MHz

A filter is available with four settings: 50 Hz, 500 Hz, 5 kHz, 50 kHz. The filter can be turned off to achieve the fastest counting rate.

The modules return the count or frequency in the form of a 24-bit binary number (0...16,777,215) expressed in a 32-bit word. Each counter has a user-selectable preset and rollover value associated with it.

The counter modules operate in the following modes.

- Counter mode read incoming single-phase pulses, return a binary count.
- Encoder mode read incoming two-phase quadrature pulses, return a binary count.
- Period/rate mode count internal clocks during the on period, return a frequency (1734-VHSC24 and 1734-VHSC5 outputs are updated only at the end of the period).
- Continuous/rate mode count internal clocks during the on period, return a frequency (1734-VHSC24 and 1734-VHSC5 outputs are updated continuously during this period).
- Rate measurement mode read pulses during the sample period, return a frequency.
- Pulse width modulation (PWM) mode generate a pulse width modulated signal (1734-VHSC24 and 1734-VHSC5 only).
- Pulse generator mode generates a pulse of defined width, returns width and quantity of trigger (1734-VHSC24 and 1734-VHSC5 only).

The operation of the counter and encoder modes is nearly identical. The difference between the two modes is in the type of feedback (one-phase versus two-phase) for the count direction (up or down). In encoder mode, a transition is expected on B for counting to proceed in a direction. In counter mode, the

B input may be left at a static level. All operating modes are selected by writing appropriate configuration data to the module.

1734 Incremental Encoder Modules Technical Specifications

	1734-IJ	1734-IK
Number of counters	1	<u> </u>
Input frequency, max	1.0 MHz counter and encoder X1 configurations (no filter) 500 kHz encoder X2 configuration (no filter) 250 kHz encoder X4 configuration (no filter)	
Voltage category/type, input	5V DC A/Areturn, B/Breturn, Z/Zreturn	24V DC A/Areturn, B/Breturn, Z/Zreturn
Current, off-state input, max	⊴ .250 mA	≰ 0.250 mA
Voltage, off-state input, max	₫.25V DC	⊴.8V DC
Current, on-state input, min	≥5 mA	
Current, on-state input, max	25.7 mA @ 6V DC 19.1 mA @ 5V DC	6.1 mA @ 15V DC or 10.2 mA @ 24V DC
Voltage, on-state input, min	≥2.6V DC	≥12.5V DC
Voltage, on-state input, max	≴ V DC	Refer to input derating curve
Input filter selections, per A/B/Z group	Off 10 μs (50 kHz) 100 μs (5 kHz) 1.0 ms (500 Hz) 10.0 ms (50 Hz)	
Power dissipation, max	1.1 W @ rated load	1.5 W @ rated load
Thermal dissipation, max	3.75 BTU/hr @ rated load	5.1 BTU/hr @ rated load
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS	
Keyswitch position	2	
Isolation voltage	50V (continuous), Basic Insulation Type Type tested at 1100V DC for 60 s, field-side to system	
External DC supply voltage, nom	No additional external power required to power module	

1734 VHSC Modules Technical Specifications

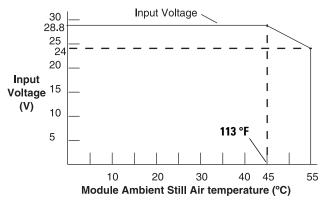
	1734-VHSC24	1734-VHSC5	
Number of counters	1	<u>'</u>	
Number of compare windows	4		
Output groups	1 group of 2		
Voltage category/type, input	24V DC	5V DC	
Current, off-state input, max	1 9.250 mA	⋬ .250 mA	
Voltage, off-state input, max	⊴ .8V DC	≰.25V DC	
Current, on-state input, min	≥5 mA	,	

1734 VHSC Modules Technical Specifications

Current, on-state input, max	10.2 mA @ 24V DC or 6.1 mA @ 15V DC	25.7 mA @ 6V DC 19.1 mA @ 5V DC
Voltage, on-state input, min	≥12.5V DC	≥2.6V DC
Voltage, on-state Input, max	Refer to input derating curve	≥2.6V DC
Input filter selections	Off 10 μs (50 kHz) 100 μs (5 kHz) 1.0 ms (500 Hz) 10.0 ms (50 Hz)	
Input frequency, max	1.0 MHz counter and encoder X1 configurations (no filter) 500 kHz encoder X2 configuration (no filter) 250 kHz encoder X4 configuration (no filter)	
Output delay time off to on	25 µs (load dependent)	
Power dissipation, max	1.9 W @ rated load	1.5 W @ rated load
Thermal dissipation, max	6.5 BTU/hr @ rated load	5.1 BTU/hr @ rated load
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, or 1734-TOPS	
Keyswitch position	2	
Isolation voltage	50V (continuous), Basic Insulation Type Type tested at 1100V DC for 60 s, field-side to system	
External DC supply voltage, nom	No additional external power required to power module ⁽¹⁾	

⁽¹⁾ Does not represent power required to supply outputs.

1734-VHSC24 Input Derating Curve



Note: Exceeding the maximum input voltage can cause permanent damage to the input.

Counter Modules Environmental Specifications

1734 Counter Modules Environmental Specifications

Operating temperature	-2055 °C (-4131 °F)
Nonoperating Temperature	-4085 °C (-40185 °F)
Relative humidity	595% non-condensing
Operating shock	30 g
Nonoperating shock	50 g
Vibration	5 g @ 10500 Hz
Enclosure type rating	None (open-style)
Mounting type	DIN Rail
Certifications (when product is marked)	c-UL-us, CE, C-Tick, Ex

Safety I/O Modules

Use the POINT Guard I/O Safety Modules in the POINT I/O platform to distribute Safety I/O on a GuardLogix, Compact GuardLogix or SmartGuard system. You can configure the modules by using the network configuration tool, RSNetWorx software, or the GuardLogix programming tool, RSLogix 5000 software, version 17 or later.

GuardLogix systems are intended for the use of POINT Guard I/O modules with an EtherNet/IP adapter. SmartGuard systems are intended to use POINT Guard I/O modules with the 1734-PDN module.

Use the modules to construct a safety-control network system that meets the requirements up to Safety Integrity Level 3 (SIL 3) as defined in IEC 61508, Functional Safety of Electrical, Electronic, and Programmable Electronic Safety-related Systems, and the requirements for Safety Category 4 / Performance Level e of the EN ISO 13849-1 standard.

1734-IB8S Technical Specifications

Attribute	Value
	value
Safety Input	
Inputs per module	8
Input type	Current sinking
Voltage, on-state input	1130V DC
Voltage, off-state input, max	5V DC
Current, on-state input, min	3.3 mA
Current, off-state, max	1.3 mA

1734-IB8S Technical Specifications

Attribute	Value
IEC 61131-2 (input type)	Type 3
Reaction time	<16.2 ms
Pulse Test Output	
Output type	Current sourcing
Number of sources (T0, T1M, T2, T3M)	4
Test output current (each output point)	0.7 A max
Aggregate current of test outputs per module	2.8 A @ 40 °C (104 °F)
1734-IB8S temperature versus current derating for both horizontal and vertical installations	2.8 A 2.0 A -20 °C 40 °C 55 °C (-4 °F) (131 °F)
Residual voltage, max	1.2V
Output leakage current, max	0.1 mA
Short circuit protection	Yes
Current, max (when used to control muting lamp)	25 mA (to avoid fault when used as a muted lamp output)
Current, min (when used to control muting lamp)	5 mA (at which fault indication is generated when used as a muted lamp output)

1734-0B8S - Technical Specifications

Attribute	Value	
Safety Output		
Outputs per module	8	
Output type	Current sourcing	
Output current (each output point), max	1 A	
Residual voltage (drop)	<0.6V	
Leakage current, max	0.1 mA	
Short-circuit detection	Yes (short high and low and cross-circuit fault detect)	
Short-circuit protection	Electronic	

1734-0B8S - Technical Specifications

Attribute	Value
Aggregate current of outputs per module	8 A (4 A per terminal base) @ 40 °C (104 °F)
1734-OB8S temperature versus current derating for both horizontal and vertical installations	8 A 6 A 4 A -20 °C
Reaction time	<6.2 ms

1734-IB8S and 1734-OB8S - Technical Specifications

Attribute	1734-IB8S	1734-0B8S
POINTBus		
POINTBus current, max	175 mA	190 mA
Power dissipation	1.4 W	1.9 W
Thermal dissipation	4.8 BTU/hr	6.5 BTU/hr
Isolation voltage	50V (continuous), Basic Insulation Type between field side and system No isolation between individual channels Type tested at 707V DC for 60 s	
Power bus, operating supply voltage, nom	24V DC	
Power bus, operating voltage range	19.228.8V DC	
Input filter time, OFF to ON ⁽¹⁾	0126 ms (in 6 ms increments)	
Input filter time, ON to OFF ⁽¹⁾		
Terminal base screw torque	See terminal base specifications	
Indicators	1 yellow lock status indicator 1 green/yellow power status indicator 8 I/O channel status indicators	

⁽¹⁾ Input off-to-on filter time is the time from a valid input signal to recognition by the module. Input on-to-off time is the time from a valid input signal to recognition by the module.

1734-IB8S and 1734-OB8S Physical Specifications

Attribute	Value	
Keyswitch positions (left and right)	1734-IB8S: Key 1 = 8 (left); Key 2 = 1 (right) 1734-OB8S: Key 1 = 8 (left); Key 2 = 2 (right)	
Terminal base unit	1734-TB, 1734-TBS, 1734-TOP, 1734-TOPS, 1734-TOP3, 1734-TOP3S	
Pilot duty rating	Not rated (1734-0B8S only)	
North America temp code	T4	
IEC temp code	T4	
Enclosure type rating	None (open-style)	
Wiring category ⁽¹⁾	2 - on signal ports	
Wire size	Determined by installed terminal block	
Weight, approx.	62.4 g (2.2 oz)	
Dimensions (HxWxD), approx. (without terminal block)	77 x 25 x 55 mm (3.03 x 0.98 x 2.17 in.)	

⁽¹⁾ Use this conductor category information for planning conductor routing. Refer to the Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

POINT I/O Accessories

POINT I/O Marker Card

The POINT I/O Marker Card is available under catalog number 1492-SM5X5. Each kit contains five 12.7 x 12.7 cm (5 x 5 in.) cards with 100 markers per card. You can enter text on the marker cards using different font sizes and text widths; you can print multiple lines on one marker card; you can even print common symbols.